

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.07.06	Job No.: 00082	ADR Yes/No: Yes	ADR Date: 07.05.29	ECN #: 996
Product No.: D350-636		Created By: CB	Approved By: AP	
Product Name: AS 350/355 Skidtube Installations		Checked By: PH	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	x	LL		Customer Technical Support	x	Dstow	07.08.24
Production Engineering Coord	x	JLM/EC	07.08.25	Marketing	x	SW	
Director Quality Assurance				QA/QC COORD	x	DT/JM	27.08.24
Customer Order Processing		BG/SB					

Reason for Change:
adding stainless steel wearplates

Documents Affected:

- release IIN-D350-636 Rev. E
- release DSI-9368 Rev. C

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Yes	CB		07.08.24
2	Update Blue/Pink/BSV Folder and Electronic Files	Yes	KJ	send updated paperwork only with CHG 003 skids	07.08.24
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Yes	KJ		07.08.24
4	Update Grey Project Binder	Yes	CB/KJ		07.08.24
5	Move Electronic Files	Yes	KJ		07.08.24
6	Update Master Document List (MDL)	Yes	CB/KJ		07.08.24
7	Update Document Record (DR)	Yes	CB/KJ		07.08.24
8	Create/Update Change Record Form	Yes	CB/KJ	-011/-012/-013/-014 now at CHG 003	07.08.27
9	Create/Update PPP's	Yes	KJ		07.08.27
10	Update Controlled PDF Files	Yes	KJ		07.08.24
11	Notify TC/FAA of Change	Yes	CB/PH	send letter to FAA DER / FAA	07.08.24
12	Update QSI 021 and/or STC Approval List	No			
13	Update Product Development Summary	No			
14	Update Accpac Database	No			
15	Update Access (ARC) Database	No			
16	Update/Verify ARC	No			
17	Update Paperwork Kits in Production	Yes	KJ/LL	update only with CHG 003 skids	ONLY W/OS PRINTED OFF AFTER 07.08.24
18	Update Qpulse/Laminated Dwgs	No			
19	Update Product Compatability Matrix	No			
20	Create Eurocopter Form (FEE)	No			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Yes	JLM/EC		07.08.28
23	Update FAI Sheets	No			
24	Create/Update CNC Programs	No			
25	Create/Update Tooling	No			
26	Red Tag Stock (Specify)	Yes	DT/JM	RED TAG CHG 002 STOCK	27.08.27
27	Rework/Scrap Current Production and/or Stock	No			
28	Update Paperwork Kits in Stock	No			
29	Create/Update MPP	No			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	No			
32	Notify Eurocopter France	No			
33					

Description / Action:
- CHG 002 AND CHG 003 KITS SHOULD NOT BE SOLD TO THE SAME CUSTOMER. CHG 002 HAS CARBON STEEL WEAR PLATES
- proceed as indicated above CHG 003 HAS SS WEAR PLATES
- refer to ECN 995 for affected drawing updates

ECN 996 CHG 002 W/O's as of 07.08.24			
PART NUMBER	Qty IN STOCK	IN PRODUCTION	BATCH # IN PRODUCTION
D350-636-011	4	10	B28378, 32637, 32901, 33002-33005, 33959-33961
D350-636-012	6	7	B28379, 32641, 32870, 33006-33009
D350-636-013	5	3	B32526, 33391, 33392
D350-636-014	6	2	B33393, 33394
011 - B32636, 32638			
012 - B32904,			
013 - B32528, 32529, 33141, 31679			
014 - 32533, 32530			

All batches currently in production as shown above will be sold at CHG002 and red tagged.

All future batches in production signed off from 07/08/25 onwards will have new paperwork at CHG003 with SS wearplates. LH & RH should only be sold with same CHG #.

All batches in stock have been red tagged at CHG002 and will not be updated. LH & RH should only be sold with same CHG #.

See About NCR 202

PH → M.P - MB - B.B.